

<b>POLYCHEM 7517-M-75</b>
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**Polychem 7517-M-75 (Z8123)**

Polychem 7517-M-75 is an high solids medium oil alkyd for use in air dry / forced dry systems. Brush enamels or primers with VOC levels of 340-400 grams/liter can be formulated. This product is low-HAP and can be formulated into HAP-free coatings (below 1% HAP).

CHARACTERISTICS	SPECIFICATIONS
Percent Non Volatile	75
Viscosity, G-H	Z2-Z4
Acid Number	4 to 10
Gardner Color	7 Maximum
Weight Per Gallon	8.1 ± 0.1
Solvent	Mineral Spirits, Low Aromatic
Modifier	?
Oil	Tall Oil Fatty Acid
Reduced Viscosity	D-G
Reduced NVM	50
Reduction Solvent	Mineral Spirits, Low Aromatic
Clarity	CLEAR TO SLIGHTLY HAZY
SUGGESTED USES	
Spray or dip primersBrush enamels	
DRIER RECOMMENDATIONS (% metal on total binder solids)	
Cobalt      0.03%Zirconium      0.40%Calcium      0.04%	

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