

## **POLYCHEM 7639-TBA-60**

Polychem 7639-TBA-60 (Z8765)

Polychem 7639-TBA-60 is an chain stopped TOFA alkyd formulated for use in fast drying durable finishes. This product is thinned in t-Butyl Acetate version of 6868 and used for very low VOC formulations.

| CHARACTERISTICS  | SPECIFICATIONS      |
|--|---------------------|
| Percent Non Volatile                                   | 60                  |
| Viscosity, G-H   | Z-Z2                |
| Acid Number  | 14                  |
| Gardner Color  | 6 Maximum           |
| Weight Per Gallon                                      | 8.5 ± 0.1           |
| Solvent  | t-Butyl Acetate     |
| Modifier   | ?                   |
| Oil  | Tall Oil Fatty Acid |
| Reduced Viscosity                                      | L-P                 |
| Reduced NVM  | 50                  |
| Reduction Solvent                                      | t-Butyl Acetate     |
| Clarity  | 10 Max              |
| SUGGESTED USES   |                     |
| Air dry or bake enamels                                |                     |
| DRIER RECOMMENDATIONS (% metal on total binder solids) |                     |
| Cobalt 0.05%Zirconium 0.40%                            |                     |

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